

ABSTRACT OF THE DISCLOSURE

This invention describes both a method and apparatus to practice a method which produces a strip-like pre-material from metal using rollers which have a roll gap in which the metal strip is discontinuously rolled in successive steps between the same two rollers with the metal strip being also recalled, but the recalled section of the metal strip is shorter than the circumference of the rollers. In this manner the surface quality of the metal is improved, especially relating to stamping of coins and metals.